

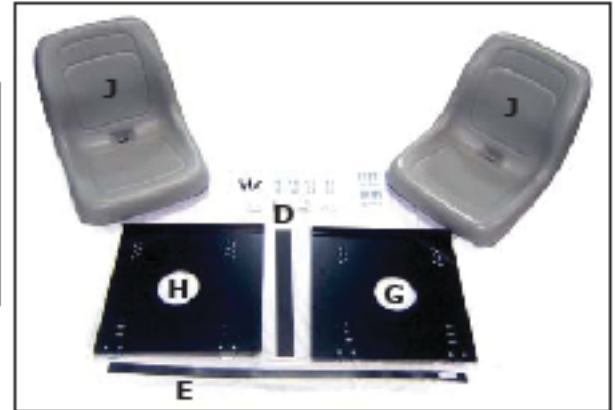
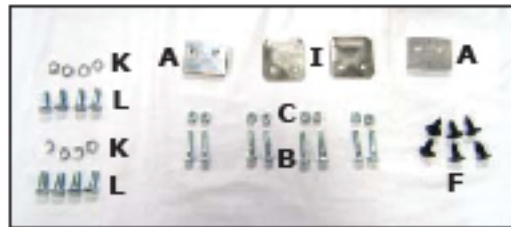
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Bucket Seat Installation Instructions for Club Car 1982-2005 DS Models



Please remember to wear appropriate eye protection.

- A: Body Hinge Spacer (x2)
- B: 1.25" ¼-20 Bolts (x8)
- C: ¼-10 Lock Nuts (x8)
- D: Body Cover (x1)
- E: Seat Pan Pad (x1)
- F: Plastic Push Rivet (x6)
- G: Driver's Side Seat Pan (x1)
- H: Passenger's Side Seat Pan (x1)
- I: Seat Hinge (x2)
- J: Bucket Seat (x2) [Grey Shown]
- K: 8mm Lock Washers (x8)
- L: 8x1.25x20mm bolts (x8)



1. Remove bottom seat cushion. (Fig. 1)
2. Remove both upper seat backs. (Fig. 2)
3. Unbolt both seat hinges from the body. (Fig. 3)
4. Using the supplied bolts, reinstall the seat hinges on top of the provided spacers. (Fig. 4)
5. Using the lock nuts, tighten bolts to 6-9 foot pounds.
6. Center the body cover over the engine/battery compartment opening. (Fig. 5)
7. Place the seat pan pad along the lip of seat support and over the top of the body cover. (Fig. 5)
8. Using a ¼" drill bit, drill five evenly spaced holes across the body through the seat pan pad, body cover, and body. (Fig. 5)
9. Drill an additional hole through the body cover and body at the front of the engine/battery compartment opening. (Fig. 5)
10. Secure both the body cover and seat pan pad to the body with the supplied plastic push rivets. (Fig. 5)
11. Attach the driver's side seat pan to the seat hinge and let rest on the body. (Fig. 6)
12. Using the additional supplied seat hinge, mark where the hinge will need to be installed to correctly mount the seat pan. (Fig. 6)
13. Remove the seat pan, place the seat hinge in the correct location and mark where the holes will need to be drilled. (Fig. 7)
14. Drill holes using a ¼" bit. (Fig. 7)
15. Install the seat hinge with the supplied bolts and lock nuts and tighten. (Fig. 8)



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Caution: Do not over tighten as you can crack the body. If the body begins to deform as the bolts are being tightened, do not continue applying torque to the fasteners.

16. Install driver's side seat pan to ensure the pan securely fastens to both hinges and rests squarely on the body. (Fig. 8)
17. Repeat steps 11-16 to install the accessory hinge for the passenger's side seat.
18. Remove both driver and passenger seat pans.
19. Lay the bucket seat upside down and place the seat pan on top of it. (Fig. 9)
20. Select which set of mounting holes you wish to use. The holes at the back of the seat pan are to move the seat rearward. Mounting the seat to subsequent holes drilled further towards the front of the seat pan will move the seat closer to the steering wheel. (Fig. 9)
21. Secure both bucket seats to the seat pans using the supplied 8mm bolts and lock washers. (Fig. 9)
22. Tighten until lock washers are fully compressed.

Caution: Do not over tighten fasteners as you may damage the threaded inserts located in the bucket seat bottoms.

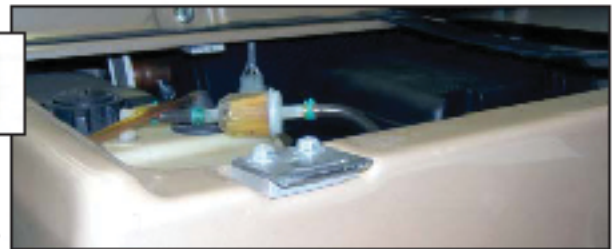
23. Re-install both seat pans with mounted seats. (Fig. 10)

! DANGER: The installation of this seat kit results in the removal of the cart's original hand holds or hip restraint handles. Replacements Hip Restraint Arms are included in this kit and must be installed. It is the cart owner's responsibility to insure these are installed before operating the vehicle!



Spacer

4



5



Drill Holes Where Indicated By Arrows

6



7



8



9



10

